

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

## INDUSTRIAL PUMP 9300 SERIES

**NOTE:** Make sure all Electrical Power is off and Hose (Pipe) is not under pressure.

### I. DISASSEMBLY

- 1) Remove the Lift Plate (Part F) (Fig. 1 and Fig. 2)  
Using a #2 Phillips Screwdriver remove the screws (Part E) from 6 places and pull up the Lift Plate.

**NOTE:** Be sure to keep the O-Rings (Part I) on the Lift Plate Posts (View B, Part F)

- 2) Slide off the Filter Screen (Part M) (Fig. 1)

### II. INSTALLATION

- 1) Install the Filter Screen (Part M) (Fig. 1)
  - a) Slide the Filter Screen over the Upper Housing (Part N)
  - b) Align the slots in the Filter Screen with the screws (Part V) in the Upper Housing and Canister (Part U)

Slide the Filter Screen over the screws.
- 2) Install the Lift Plate (Part F) (Fig. 1 and Fig. 2)
  - a) Lubricate the three O-Rings (Part I) with the supplied O-Ring grease and slide them onto the Lift Plate posts (View B, Part F)
  - b) Align the three posts with the Upper Housing (Part N) screw holes and press on the Lift Plate until it is flush against the Upper Housing.
  - b) Using a #2 Philips Screwdriver install the screws (Part E) 6 places into the Lift Plate.

**NOTE:** Do not use more than 13 IN-LBS (1.5 N-M) torque to prevent stripping.



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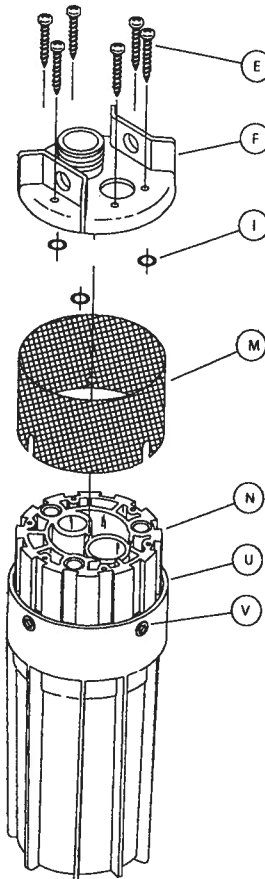


FIGURE 1

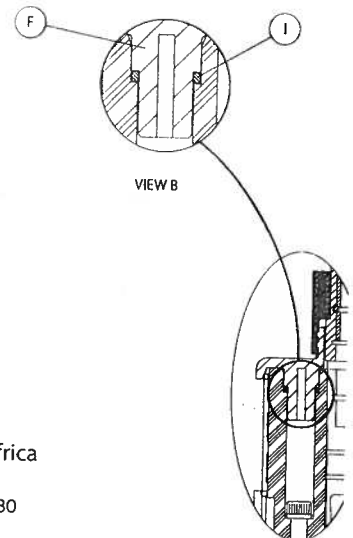


FIGURE 2